# 1966 ANNUAL INDFX

## the tool and manufacturing engineer

Abernethy, T. E.-How to Select Zinc-Coated Steels for Painting. Dec. p. 42
Amstead, B. H.—SPC—New Technique Controls

Quality of Manufacturing Processes. Jan. p. 29

Baldwin, Stephen P.-How to Make Sure of Easy Assembly. May p. 76

Beard, R. G.-Computer Produces Precision Drawings. June p. 76

Beightler, C. S.-SPC-New Technique Controls Quality of Manufacturing Processes. Jan. p. 29

Bellware, M. D.—The Nickel Stainless Steels . . Properties, Processing and Quality of Welded Joints. Feb. p. 38

Bens, Frederick P.-Hot-Work Die Steels. May

Brandt, William E.-Selection and Use of Chemical Compounds for Vibratory Finishing. Mar. p. 26

Breismeister, Fred-Welding High-Strength Steel Plate. June p. 49

Brown, Norval-Superfinishing to Change Surface Geometry. Nov. p. 32

Buffington, Lester W.-You Don't Have to Be Big to Benefit from a Computer. Sept. p. 22 Burns, J. J.-Explosive Forming Limits of Aluminum. June p. 56

Burroughs, Robert K.-Russia-Use and Misuse of Machine Tools. Aug. p. 32

Capell, John E.-Part Design and Tooling for Stud Staking. Apr. p. 96 Cavagnero, Erman V.-Multislide Forming Elim-

inates Secondary Operations. July p. 39 Claire, Frank V.-Control by Standards Up grades Toolroom Performance. Apr. p. 160 Croeni, J. G.-Two Aids to Extrusion of High

-D-

Temperature Refractories. Apr. p. 59

Dallas, Daniel B .- Getting the Most Out of Thread Rolling Attachments, Apr. p. 170 Dallas, Daniel B.—The Zero Defects Bandwag-

on. Jan. p. 62 Diehl, V. E.-Checking Flatness of Large Sur-

faces. Nov. p. 70 Domaas, Erik B.—Precision Casting—A Key to Integrated Manufacturing. Apr. p. 66

Downing, Walter C.-Test Procedures Upgrade Reliability of Small Wire Products. Jan. p. 46

Duckworth, Len-Automated Shear Line. Nov. p. 61

Duckworth, Len-Magnesium Tooling-All Signs Say Go. Oct. p. 42

Duckworth, Len - Transfer Line Productivity Spells Flexibility. Dec. p. 19

Eary, Donald F.-Process Selection-Key to Profit (Part 1). Apr. p. 40 Eary, Donald F.-Process Selection-Key to Profit (Part 2). May p. 80

Ehrhardt, Orville, W.-Is That NC Machine Tool Really on Target. Jan. p. 70

Ehrhardt, Orville W.—New Face of Metrology— Its Impact on the Machine-Tool Industry (Part 1). July p. 26

Ehrhardt, Orville W.-New Face of Metrologyits Impact on the Machine-Tool Industry (Part II). Aug. p. 44

Elicano, Rene V.-Needed: Performance Yardstick for Manufacturing Engineering. Oct. p. 28

Fazioli, William A.—Controlling "Belt Air." July

Feinberg, Bernard-Ausforming-Space Age Alchemy. Feb. p. 28

Finck, Norman E.—New Tasks for the Line of Balance. May p. 24

Fitzgerald, Andrew J.—Say What You Mean. Oct. p. 60

Fletcher, S. G.—Superhard Tool Steels. July p. 60

-G-

Gazon, George-Better Holes by Ballizing. Sept. p. 54

Giordano, Felix M.-Charged Powders Produce Even Coating. Apr. p. 76

Giordano, Felix M.-Electrostatic Assist for Sprayed Sturries. May p. 47 Giordano, Felix M.-Engineering Selection of

Cutting and Grinding Fluids. Jan. p. 44 Giordano, Felix M.-Gage Block Comparator

Splits Millionths. Mar. p. 60 Giordano, Felix M.-PIGME Welding-Makes It Easy to Weld Difficult Shapes, Sept. p. 28

Giordano, Felix M.-Welding Method Uses Frictional Heat. Jan. p. 40

Goldstein, Herbert M.-Controlling Chromate Wastes (Part 1). Aug. p. 60

Goldstein, Herbert M.-Controlling Chromate Wastes (Part 2). Sept. p. 28

Gorman, E. F.-Plasma Needle Arc Welding. July p. 53

-H-

Hanle, Edwin W.-High Finishes with Diamond Tooling. June p. 62

Head, H. E.-Point-to-Point Contouring-Pathway to Profit. Mar. p. 32

Howe, J. S., Jr.-Two Aids to Extrusion of High Temperature Refractories, Apr. p. 59

Huffman, Dennis D.-Cold Work Die Steels How to Select Them. Jan. p. 35 Huffman, Dennis D.—Heat Treating the Cold Work Die Steels. Aug. p. 50

Ivanoff, Nicolau-Turning in Russia. Feb. p. 46

Johnson, C. W.-Cost-Cutting Conveyors Boost

Production. Apr. p. 88
Johnson, William B.—Computer Programs for Numerical Controls. June p. 30

Jones, Dale—Reducing Those Quality Costs Dec. p. 52

Kalb, Bill-Automated, Flexible and Super-Clean, Chrysler's New Modular Foundry. Oct. p. 32

Kalb, Bill-ladine is for Coolants. Oct. p. 22 Kalb, Bill-Simplified Drafting. Dec. p. 24

King, James R.—High Production with Electron Beam Welding. Oct. p. 51

Kotora, James, Jr.-EDM's Traveling Wire. . A New Way to Machine T-Slots. Apr. p. 167 Kranser, Leonard—Put Those Scraps of Information to Work. Oct. p. 73

La Torre, Andrew—How to Estimate Rapid Die Costs. July p. 44

Leon, Betty H.-Simulating Machine-Job Assignments on a Computer. Aug. p. 40 Lynn, G. H.-Welded Design Eliminates 220

Drawings. Mar. p. 65

Major, Donald H.—Combating the Skilled isbor Shortage. Aug. p. 56 Major, Donald H.—Combating the Labor Shert-

age (Part 2). Sept. p. 42 Marinelli, John—One-Way Street for Chips.

Feb. p. 44 Martin, Lester J.-What to Look for When Se-

lecting Laser Welders. Mar. p. 77
Matthies, Robert—Computer Programs for Nu-

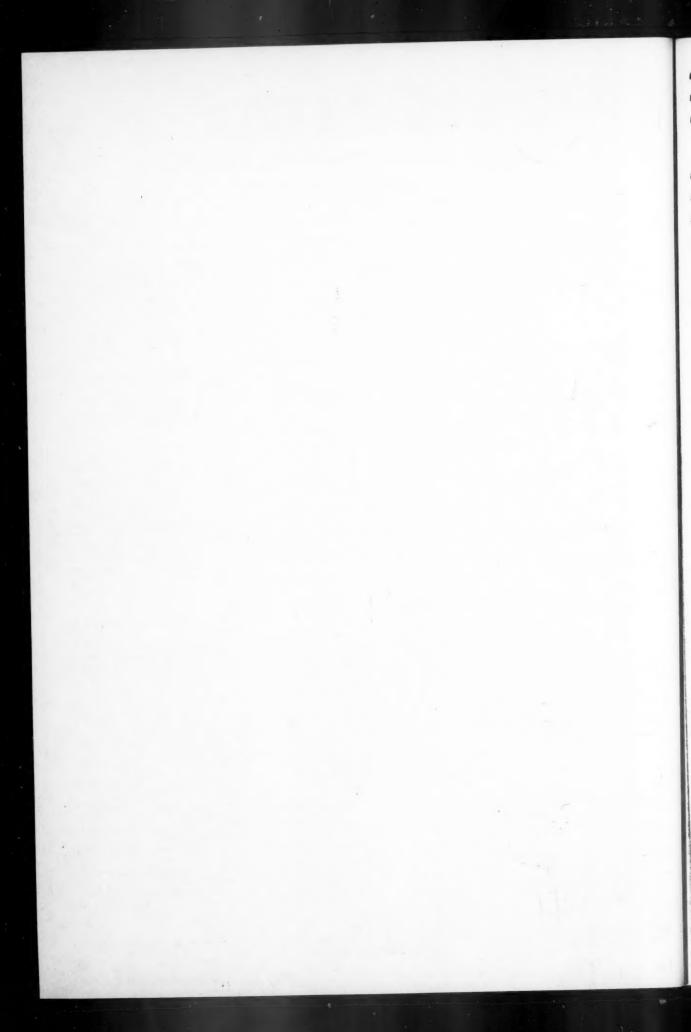
merical Controls. June p. 30 McConnell, B. R.-Manual Honing for Size and

Finish. Nov. p. 28 McErlain, Charles S.—Inventory Control Made Simple as EOQ. Feb. p. 32

Miller, Edwin-Clad Metals-Challenge and Op-

portunity. Aug. p. 26
Miller, Edwin—Clad Metal Parts—Fabrication and Assembly (Part 2). Sept. p. 22

Peckner, Donald-Hot-Work Die Steels. May



Percy, V. L.—Birth of a Machine Tool—A Case Study. Jan. p. 78

Piccinino, L. J.—Getting More Production Out of Grinders. Dec. p. 32

Pinter, Henry R.—Computer Programs for Numerical Controls. June p. 30

#### -8-

Randall, Robert N.—Planetary Ball Swaging.
May p. 64
Rayve, R. E.—Automated Job-Lot Welding. Nav.

p. 42
Reynolds, John-Clad Metals-Challenge and

Opportunity. Aug. p. 26

Robinson, C. W.—Explosive Forming Limits of Aluminum. June p. 56

Rolfe, Walter H.—Eddy Current Testing Becomes Production Tool. Nov. p. 22

Roth, Edward S.—How to Make Temporary Functional Gages. Mar. p. 52

Russell, Arthur E.—Combating the Labor Shortage (Part 2). Sept. p. 42

#### -5-

Sams, J. H., III—Explosive Forming Limits of Aluminum. June p. 56

Schiller, Marvin—Who Needs to Be Developed? Everybodyl Who Gets Developed? Nobodyl Sept. p. 35

Schneider, O. E.—Low Air Pressure Means Lost

Praduction. July p. 56 Schorsch, Eugene—Making Missile Cases from Maraging Steel. Jan. p. 52

Schwenz, C. W.—Vibration and Tumbling—A
New Dimension in Finishing. Dec. p. 28

Shamblin, J. E.—SPC—New Technique Controls Quality of Manufacturing Processes. Jan. p. 29

Shoemaker, Robert H.—Salt Baths to Clean and Condition Metal Parts (Reference Sheet). July p. 77

Simmons, Mark W.—Ultrasonic Hardness Testing. June p. 80

Simpson, Ora L.—PERT in Tool Engineering. Feb. p. 60

Singfiel, A. E.—Computer Produces Precision Drawings. June p. 76

Stoner, C. L.—New Life for Old Machines. Nov. p. 48

Strasser, Federico—Stamping the Nonmetallics.

Mar. p. 57

Sutz, Frank H.—Disk Springs Save Space in Dies. July p. 66

#### -T-

Theining, K. E.—Heat Treating is More Than Hardness. Sept. p. 64

#### -٧-

Van Heuven, A. F.—A New Steel Rule Die. Sept. p. 50

Varnum, Edward C.—Simulating Machine-Job Assignments on a Computer. Aug. p. 40

#### -W-

Walker, A. V.—Dimensional-Control Technique Pinpoints "Departures from Roundness." June p. 40

Wendell, C. R.—Cold Work Die Steels—How to Select Them. Jan. p. 35

Wendell, C. R.—Superhard Tool Steels. July p. 60

Wendell, C. R.—Heat Treating the Cold-Work Die Steels. Aug. p. 50

## \*\* SUBJECT INDEX \* VOLUMES \*\* 56 AND 57

#### ALLOYS

Diffusion Bonding. Jan. p. 81\*
Up From 5 to 18. Dec. p. 14\*
New Process Plates Many Aluminum Alloys.
Jan. p. 50
Sintered Bearing Material. Mar. p. 82\*

#### ALUMINUM

Aluminum Foil Recovery, July p. 83\* Explosive Forming Limits of Aluminum, June p. 56 New Process Plates Many Aluminum Alloys.

#### ASSEMBLY MACHINES AND TOOLS

Multi-Riveting Heads. Sept. p. 14\* Self-Tapping Studs. Aug. p. 14\* Solves Joining Problems. Sept. p. 15\*

#### AUTOMATION

Jan. p. 50

Low-Cost Automation. Apr. p. 185\* Robot Automation. Aug. p. 20

#### BORING

Boring Time Slashed. Oct. p. 13\* NC Adds New Dimensions to Boring and Milling. July p. 74\* One-Way Street fo: Chips. Feb. p. 44 10 to 1 Boring Bar. Dec. p. 13\*

#### BURRS

Midget Carbide Burrs (Reference Sheet). Apr. p. 179

#### CARBIDE TOOLS

Midget Carbide Burrs (Reference Sheet).

Apr. p. 179

#### CASTING

Castings Can Be Better. Mar. p. 93\*
Casting Titanium. Apr. p. 186\*
Centrifugal Casting. July p. 94\*
Pattern Shop Epoxies. Aug. p. 76\*
Precision Casting—A Key to Integrated Manufacturing. Apr. p. 66

#### CERAMIC AND CERAMIC MOLD CASTING

Centrifugal Casting at 150 "G's". Apr. p.

#### CERAMICS

Getting More Out of Production Equipment. Aug. p. 70 Cutting Tools for Refractory Metals. Mar. p. 93\*

#### CHARTS

Inventory Control Made Simple as EOQ. Feb. p. 32 New Tasks for the Line of Balance.

May p. 24

SPC-New Technique Controls Quality of Manufacturing Processes. Jan. p. 29

#### CHEMICAL MACHINING

Chemical and Electrochemical Milling Today. May p. 60

#### CLAD METALS

Clad Metals—Challenge and Opportunity. Aug. p. 26 Clad Metal Parts—Fabrication and Assembly (Part 2). Sept. p. 22

#### CLAMPS

Wobble Fixture Eliminates Clamping Distortion. Feb. p. 77

Better Bumpers. Nov. p. 14\*

#### COATINGS

Better Holes by Ballizing. Sept. p. 54
Charged Powders Produce Even Coating.
Apr. p. 76
Controlling Chromate Wastes (Part I).
Aug. p. 60
Controlling Chromate Wastes (Part 2). Sept.
p. 78
How to Select Zinc-Coated Steels for Painting. Dec. p. 42
New Process Plates Many Aluminum Alloys.
Jan. p. 50
Nickel-Coated Steel Strip. Dec. p. 56
One-Step Wear Facing. Feb. p. 97\*
Selection and Use of Chemical Compounds

for Vibratory Finishing. Mar. p. 26 To Improve Tin Plating Efficiency. May p.

#### COMPUTER APPLICATIONS

90\*

Automated, Flexible and Super-Clean, Chrysler's New Modular Foundry. Oct. p. 32
Computer Produces Precision Drawings.
June p. 76
Dimensional-Control Technique Pinpoints "Departures from Roundness". June p. 40
Simulating Machine-Job Assignments on a Computer. Aug. p. 40
You Don't Have to Be Big to Benefit from a Computer. Sept. p. 72

#### CONTROLS AND MOTORS

Adaptive Control. Aug. p. 76\*
Case for Welding Automation. Mar. p. 44
Getting More Out of Production Equipment.
Aug. p. 70
Making Missile Cases from Maraging Steel.
Jan. p. 52
Servocontrolled Tracer Lathes—New Look in
Production Turning. Feb. p. 88
Transfer Line Flexibility Spells Productivity.
Dec. p. 19

#### CONVEYORS

Cost-Cutting Conveyors Boost Production. Apr. p. 88

### COPPER AND COPPER ALLOYS

High-Strength Cu-Ni Alloy. Mar. p. 83\*

A

#### COST CONTROL

Controlling Chromate Wastes (Part 1). Aug. p. 60
Controlling Chromate Wastes (Part 2). Sept. p. 78
Value Engineering. June p. 94\*
Welded Design Eliminates 220 Drawings.
Mar. p. 65

#### COST ESTIMATING

Computerized Cost Estimating. Nov. p. 13\*
Control by Standards Upgrades Toolroom
Performance. Apr. p. 160
Estimating Costs. July p. 93\*

#### CRITICAL PATH SCHEDULING

PERT in Tool Engineering. Feb. p. 60

#### CUTTING

Plasma-Arc Cutting. July p. 82\*
Research Throws New Light on Manufacturing. Jan. p. 72
Superfinishing to Change Surface Geometry.
Nov. p. 32
TIC Alloyed Cutting Tools Prove Out. June p. 26

To Dice Semiconductors. July p. 81\*

Ultrasonic Cutting. Sept. p. 13\*

Cutting Tools for Refractory Metals. Mar. p.

## CUTTING FLUIDS

Engineering Selection of Cutting and Grinding Fluids. Jan. p. 44
Iodine Is for Coolants. Oct. p. 22
Pulsating Coolant Improves Drilling Efficiency. Apr. p. 52
Pulsating Coolant Pressures. Oct. p. 85\*
Getting More Production Out of Grinders.
Dec. p. 32

#### DATA PROCESSING

Put Those Scraps of Information to Work. Oct. p. 73

### DEBURRING

Better Holes by Ballizing. Sept. p. 54 Deburring Eight Times Faster. Dec. p. 13

#### DESIGN

Computer Produces Precision Drawings. June p. 76 Laboratories Develop an Efficient and Inexpensive Tool to Investigate the Ionosphere and Outer Space. Feb. p. 48 Say What You Mean. Oct. p. 60

### DIAMOND TOOLS

Diamond Dressing Tool Standard (Reference Sheet). Mar. p. 73 Electroplated Diamonds. Nov. p. 76 From 1½ Hrs. to 5 Min. Aug. p. 13° High Finishes with Diamond Tooling. June p. 62 Getting More Production out of Grinders.

## DIE CASTING

Dec. p. 32

Better Die Castings at Less Cost. Sept. p. 60

#### DIES

Cold Work Die Steels—How to Select Them. Jan. p. 35 Die Protection. May p. 96\* Electric Discharge Machining of Precision Cast Dies. May p. 30 Forging Dies. Mar. p. 95\* How to Estimate Rapid Die Costs. July p. 44 New Steel Rule Die. Sept. p. 50 Stamping Dies. May p. 95\* 300,000 Strokes Per Grind. Sept. p. 16\*

#### DIMENSIONAL ANALYSIS

Say What You Mean. Oct. p. 60

#### DRILLING

Drilling Finesse. Jan. p. 81\*
Gun Drilling-Reaming. Nov. p. 83\*
One-Step Drilling. Nov. p. 13\*
One-Way Street for Chips. Feb. p. 44
12 Ft. Gun Drill. Dec. p. 14\*
Pulsating Coolant Improves Drilling Efficiency. Apr. p. 52
To Drill Laminates. Mar. p. 81\*

#### **ECM**

Electrogel Machining. June p. 93\*
Controlling ECM. Oct. p. 85\*
ECM for Aerospace. Aug. p. 77\*
600 Parts on Hour with ECM. Nov. p. 66

#### EDM

EDM Dies. July p. 93\*
EDM is Profitable. Mar. p. 95\*
EDM's Traveling Wire . . . A New Way to
Machine T-Slots. Apr. p. 167
Electric Discharge Machining of Precision
Cast Dies. May p. 30
Electrical Discharge Machining. Mar. p. 93\*
Guide to EDM. Aug. p. 77\*
Production EDMing. Dec. p. 68\*
EDM Flexes Its Muscles. Dec. p. 46

#### **ELECTROCHEMICAL GRINDING**

Power Requirements and Feed Rates for Electrochemical Grinding (Reference Sheet). Aug. p. 73

#### ELECTROCHEMICAL MILLING

Chemical and Electrochemical Milling Today. May p. 60

#### ELECTRODES

Graphite Electrodes. Oct. p. 83\*
EDM Electrodes. Dec. p. 67\*
Pigme Welding—Makes It Easy to Weld
Shapes. Sept. p. 28
EDM Flexes Its Muscles. Dec. p. 46

#### ELECTRONIC GAGING

Gage Block Comparator Splits Millionths. Mar. p. 60 New Face of Metrology—Its Impact on the Machine-Tool Industry (Part II). July p. 26

#### **EXPLOSION BONDING**

Explosive Bonding, Sept. p. 86\*.

#### EXPLOSIVE FORMING

Electrohydraulic Forming. June p. 92\* Electrohydraulic Forming. July p. 94\* Explosion-Forming Complex Parts. June p. 91\* Explosive Forming Limits of Aluminum. June p. 56

Impact of Underwater Spark Discharge Forms Difficult Shapes. Feb. p. 49 Ingenuity Sparks Success of Electrohydraulic Forming, Mar. p. 48

#### **EXPLOSIVE WELDING**

Explosive Welding. May p. 96\*

#### EXTRUSION DIES

Disk Springs Save Space in Dies. July p. 66 Extrusion Dies. Mar. p. 95\* Hot-Work Die Steels. May p. 68 Two Aids to Extrusion of High Temperature Refractories. Apr. p. 59

#### FORGING

Forging Dies. Mar. p. 95°
Pioneer in 'Big-Bang' Metalworking, California Has Developed a Press in which Ram and Bolster Are Independently Driven. Feb. p. 50

#### FORMING

Chipless Machining. Jan. p. 82\*
High-Pressure Forming. Nov. p. 82\*
Electromagnetic Hammer. Feb. p. 98\*
Forming Thin Parts. Mar. p. 83\*
Forming in Press Brake. May p. 95\*
Ploneer in 'Big Bang' Metalworking, California Has Developed a Press in which Ram and Bolster Are Independently Driven. Feb. p. 50
To Form Ribbed Metal. May p. 91\*

#### **FOUNDRIES**

Automated, Flexible and Super-Clean, Chrysler's New Modular Foundry. Oct. p. 32 Induction Melting. Sept. p. 86\*

## **FUNCTIONAL GAGING**

How to Make Temporary Functional Gages. Mar. p. 52

#### GAGES

Gage Block Comparator Splits Millionths. Mar. p. 60 Gear Gaging. Nov. p. 83\* Surface Plates. June. p. 92\*

#### GAGING

Functional Gaging with Optical Projectors. May p. 42 High Speed Gaging. Dec. p. 67\*

#### **JEARS**

Self-Lubricating Gear. Apr. p. 185° Die-Cast Mini-gears. Nov. p. 16° Gear Gaging. Nov. p. 83°

#### GRINDING

Controlling "Belt Air". July p. 32
Grinding Wheel Selection (Reference
Sheet). May p. 85
Profitable Grinding Angle. Oct. p. 16°
Ultrasonic Impact Grinding. Mar. p. 94°
When Precision Counts Grinding is the Key.
Oct. p. 64

#### **GRINDING EQUIPMENT**

Diamond Dressing Tool Standard (Reference Sheet). Mar. p. 73

Electroplated Diamonds. Nov. p. 76 From 1½ Hrs to 5 Min. Aug. p. 13\* Getting More Production out of Grinders. Dec. p. 52 To Achieve Grinding Accuracy. May p. 90\*

Ausforming-Space Age Alchemy. Feb. p. 28 Cuts Heat Treat Costs. Oct. p. 14\* Heat Treating Is More Than Hardness. Sept. p. 64 Heat Treating the Cold-Work Die Steels. Aug. p. 50 Salt Baths to Clean and Condition Metal

#### HYDRAULIC SYSTEMS AND EQUIPMENT

Impact of Underwater Spark Discharge Forms Difficult Shapes. Feb. p. 49 Ingenuity Sparks Success of Electro-hydraulic Forming. Mar. p. 48

Parts (Reference Sheet). July p. 77

#### INDUSTRIAL TRAINING

Combating the Skilled Labor Shortage. Aug. p. 56 Combating the Labor Shortage. (Part 2).

Sept. p. 42 Who Needs to Be Developed? Everybodyl Who Gets Developed? Nobodyl Sept. p. 35

#### INSPECTION EQUIPMENT

Built-In Testing Network. June p. 89\* Checking Flatness of Large Surfaces. Nov. **Eddy Current Testing Becomes Production** 

Tool. Nov. p. 22 Is That NC Machine Tool Really on Target.

Jan. p. 70 Noncontact Inspection. Jan. p. 81\*

## INSPECTION METHODS

Dimensional-Control Technique Pinpoints
"Departures from Roundness". June p. 40
Eddy Current Testing Becomes Production Tool. Nov. p. 22

How to Make Temporary Functional Gages.

Mar. p. 52 New Face of Metrology—Its Impact on the Machine-Tool Industry (Part 1). July p. 26 Seal Testing. Jan. p. 83\* Ultrasonic Hardness Testing, June p. 8 Ultrasonic-Eddy Current Team, Oct. p. 15\* Zero Defects Bandwagon, Jan. p. 62

#### INVENTORY CONTROL

Inventory Control Made Simple as EOQ. Feb. p. 32 You Don't Have to Be Big to Benefit from a Computer. Sept. p. 72

#### JIGS AND FIXTURES

Automated Job-Lot Welding. Nov. p. 42 Cuts Assembly Time. Aug. p. 14° Fixturing for Titanium. Aug. p. 77° Magnesium Tooling—All Signs Say Go. Oct. Wobble Fixture Eliminates Clamping Dis-

tortion. Feb. p. 77

#### JOINTS AND JOINING

New Process Plates Many Aluminum Alloys. Jan. p. 50
Nickel Stainless Steels . . . Properties, Processing and Quality of Welded Joints.
Fob. p. 38 Part Design and Tooling for Stud Staking. Apr. p. 96

#### LAROR

Combating the Skilled Labor Shortage, Aug. p. 56 Combating the Labor Shortage (Part 2). Sept. p. 42

#### LASER METROLOGY

Checking Flatness of Large Surfaces. Nov. Solves Machine Shop Problem. Feb. p. 57

#### LASER WELDING

Laser Welders. June p. 94\* Giant Laser. May p. 89\* What to Look for When Selecting Laser Welders. Mar. p. 77

Servocontrolled Tracer Lathes-New Look in Production Turning. Feb. p. 88 Turning in Russia. Feb. p. 46

#### MACHINE TOOLS

Research Throws New Light on Manufacturing. Jan. p. 72
Russia—Use and Misuse of Machine Tools. Aug. p. 32

#### MACHINING

Machining of Cast High Alloys (Reference Sheet). Sept. p. 81 New Life for Old Machines. Nov. p. 48 Research Throws New Light on Manufacturing Jan. p. 72 Research Throws New Light on Manufacturing. Feb. p. 80 Research Throws New Light on Manufacturing. Mar. p. 70

#### MAGNETIC EQUIPMENT

Electromagnetic Hammer. Feb. p. 98\*

#### MAINTENANCE

Controlling "Belt Air". July p. 32

#### MANAGEMENT (GENERAL)

Inventory Control Made Simple as EOQ. Feb. p. 32

#### MANUFACTURING COSTS

New Life for Old Machines. Nov. p. 48

## MANUFACTURING MANAGEMENT

Materials Engineering, Jan. p. 94\*
Needed: Performance Yardstick for Manufacturing Engineering. Oct. p. 28
The Key Man. Sept. p. 88\*

#### MANUFACTURING PLANNING

Automated Shear Line. Nov. p. 61
To Manufacture Semiconductors. July p. 81\*

#### MARAGING STEEL

Making Missile Cases from Maraging Steel. Jan. p. 52

#### MATERIAL HANDLING

Automated Shear Line. Nov. p. 61 Cost-Cutting Conveyors Boost Production. Apr. p. 80 Loading on the Fly. Feb. p. 100° Robot Automation. Aug. p. 20 Transfer Line Flexibility Spells Productivity. Dec. p. 19

#### MEASUREMENT METHODS

Precision Measurement. Nov. p. 82\* Precision Measurement. Jan. p. 95\*

#### **MECHANICAL PROPERTIES**

Ausforming—Space Age Alchemy. Feb. p. 28 Heat Treating Is More Than Hardness. Sept. p. 64

#### METHODS ENGINEERING

Simulating Machine-Job Assignments on a Computer, Aug. p. 40

#### METROLOGY

New Face of Metrology—Its Impact on the Machine-Tool Industry (Part I). July p. 26 New Face of Metrology—Its Impact on the Machine-Tool Industry (Part II) Aug. p. 44

#### MICROWELDING

High Production with Electron-Beam Weld-ing. Oct. p. 51

#### MILLING

Big Bite. Nov. p. 14\* Milling Titanium. Oct. p. 83\*

Centrifugal Casting at 150 "G's". Apr. p. 176 Heat-Resistant Plastic Tooling, Aug. p. 64

#### NUMERICAL CONTROL SYSTEMS

Simplified Drafting. Dec. p. 24

#### NUMERICALLY CONTROLLED MACHINES

Birth of a Machine Tool-A Case Study. Jan. p. 78 Computer Programs for Numerical Controls.

June p. 30 Computer Programs for Numerical Control

(Part 2). July p. 20 Is That NC Machine Tool Really on Target.

Jan. p. 70 NC Adds Dimension to Boring and Milling.

July p. 74 NC—The First 15 Years. Nov. p. 84\* Point-to-Point Contouring-Pathway to Profit. Mar. p. 32

## NUMERICALLY CONTROLLED MACHINING

NC Contouring. June p. 93\* NC Guidelines. Sept. p. 87\*

## **OPTICAL TOOLING**

Functional Gaging With Optical Projectors. May p. 42

Who Needs to Be Developed? Everybodyl Who Gets Developed? Nobodyl Sept. p. 35

#### PLASTIC DIES

Heat-Resistant Plastic Tooling. Aug. p. 64 Plastic Dies. Mar. p. 95\* Urethane Deflection Control. Dec. p. 69 Milling Titanium. Oct. p. 83\*

New Steel Rule Die. Sept. p. 50 Plastic Covers. Aug. p. 15\* Thin-Film Technology. Feb. p. 101\* Reinforced Composite Material, May p. 92\*

#### PNEUMATIC SYSTEMS AND EQUIPMENT

Low Air Pressure Means Lost Production. July p. 56

#### POWDER METALLURGY

Production Economy. Sept. p. 13\*

#### POWER REQUIREMENTS

Power Requirements and Feed Rates for Electrochemical Grinding (Reference Sheet). Aug. p. 73

#### PRESSWORKING

Multislide Forming Eliminates Secondary Operations. July p. 39

#### PROCESS PLANNING

Birth of a Machine Tool—A Case Study. Jan. p. 78 Process Selection—Key to Profit (Part 1). Apr. p. 40 Process Selection—Key to Profit (Part 2). May p. 80

#### PRODUCT DESIGN

Bearing Metal Reversal. Aug. p. 13\* How to Make Sure of Easy Assembly. May Part Design and Tooling for Stud Staking. Apr. p. 96 Welded Design Eliminates 220 Drawings. Mar. p. 65 Simplified Drafting, Dec. p. 24 Reducing Those Quality Costs. Dec. p. 52

#### PROGRAMMING

Computer Programs for Numerical Controls June p. 30 Computer Programs for Numerical Controls (Part 2). July p. 20 Point-to-Point Contouring-Pathway to Profit. Mar. p. 32

#### QUALITY CONTROL

Nondestructive Quality Control. Apr. p. 185\* SPC-New Technique Controls Quality of Manufacturing Processes. Jan. p. 29 Zero Defects Bandwagon. Jan. p. 62 Reducing Those Quality Costs. Dec. p. 52

#### REFRACTORY METALS AND ALLOYS

Cutting Tools for Refractory Metals. Mar. p. 93\* Planetary Ball Swaging, May p. 64
Two Aids to Extrusion of High Temperature
Refractories. Apr. p. 59

Research Throws New Light on Manufacturing. Jan. p. 72 Research Throws New Light on Manufactur-ing. Feb. p. 80 Research Throws New Light on Manufacturing. Mar. p. 70

#### SAFETY

Air-Sampling System. May p. 90

## SAWING

Bandsaw Selection and Use (Reference Sheet). June p. 83 Slurry-Saw Dicing. Sept. p. 88\*

#### SCHEDULING

New Tasks for the Line of Balance. May p. 24

Laser Solves Machine Shop Problem. Feb. p. 57

#### SHAW PROCESS

Electric Discharge Machining of Precision Cast Dies. May p. 30 Precision Casting—A Key to Integrated
Manufacturing. Apr. p. 66

#### SLOTTING

EDM's Traveling Wire . . . A New Way to Machine T-Slots. Apr. p. 167

#### STAMPING

Stamping the Nonmetallics, Mar. p. 57 Stamping Dies, May p. 95\*

#### STANDARDIZATION

Laboratories Develop an Efficient and In-expensive Tool to Investigate the Iono-sphere and Outer Space. Feb. p. 48

Ausforming-Space Age Alchemy, Feb. p. 28 Cold Work Die Steels-How to Select Them. Jan. p. 35 Heat Treating the Cold-Work Die Steels. Aug. p. 50 Hot-Work Die Steels. May p. 68 Inexpensive Tool Steel. Sept. p. 13\*
Machining of Cast High Alloys (Reference Sheet). Sept. p. 81 Maraging Steel. Mar. p. 93\* Nickel Stainless Steels . . . Properties, Processing and Quality of Welded Joints. Feb. p. 38 Superhard Tool Steels. July p. 60 Welding High-Strength Steel Plate. June How to Select Zinc-Coated Steels for Painting. Dec. p. 42 Nickel-Coated Steel Strip, Dec. p. 56

#### SURFACE FINISHES

Superfinishing to Change Surface Geometry. Nov. p. 32 High Finishes with Diamond Tooling. June p. 62 Manual Honing for Size and Finish. Nov. Vibration and Tumbling-A New Dimension in Finishing. Dec. p. 28

#### **SWAGING MACHINES**

Planetary Ball Swaging. Mar. p. 94\* Planetary Ball Swaging. May p. 64

Forming Taps—Reference Sheet. Jan. p. 67 To Eliminate Tapping. Apr. p. 187\*

#### TESTING

Is That NC Machine Tool Really on Target. Jan. p. 70 Test Procedures Upgrade Reliability of Small Wire Products. Jan. p. 46 Ultrasonic Hardness Testing. June p. 80

Forming Taps—Reference Sheet. Jan. p. 67 Getting the Most Out of Thread Rolling Attachments. Apr. p. 170

#### TITANIUM AND TITANIUM ALLOYS

Casting Titanium, Apr. p. 186\*
Fixturing for Titanium, Aug. p. 77\*
Milling Titanium, Oct. p. 83\*
TIC Alloyed Cutting Tools Prove Out. June p. 26

#### TOOL DESIGN

PERT in Tool Engineering, Feb. p. 60 Turning in Russia, Feb. p. 46

#### TOOLING

Cast Tools. July p. 94\*
Control by Standards Upgrades Toolroom
Performance. Apr. p. 160
Long and Short-Run Tooling. Jan. p. 94\*
Magnesium Tooling—All Signs Say Go. Oct.
p. 42 dified Tool Holder. Oct. p. 13\* Theodolites for Tooling. Sept. p. 87\*

#### TOOL PERFORMANCE

New Guide to Tool Steel Selection. Nov. p. 51

#### TOOL STEELS

New Guide to Tool Steel Selection. Nov. Superhard Tool Steels. July p. 60

#### TRANSFER DIES

Short-Run Transfer Dies, June p. 92

#### TUBING AND TUBE FITTINGS

Copper Tube Welding, Oct. p. 84\*
Planetary Ball Swaging. May p. 64
Special Tooling and Techniques Bend Square
Tubing Successfully. Apr. p. 152
To Form Tubing Flares. June p. 89\*

#### TURNING

Turning in Russia. Feb. p. 46

#### VIBRATION

Electric-Field Vibrator. May p. 89\*

#### **VIBRATORY FINISHING**

Selection and use of Chemical Compounds for Vibratory Finishing. Mar. p. 26 Vibration and Tumbling—A New Dimension in Finishing. Dec. p. 28

## WELDING

Automated Job-Lot Welding. Nov. p. 42
Automatic Welding. Aug. p. 77\*
Bimetallic Brazing. Feb. p. 99\*
Case for Welding Automation. Mar. p. 44
Electron Beam Welds in Air. July p. 81\*
Electrode-to-Joint Alignment. Mar. p. 81\*
Electron-Beam Welding. June p. 89\*
High Frequency Welding. June p. 91\*
High Frequency Multiple Welds. Mar. p. 83\*
Low Temperature Brazing. Apr. p. 188\* High Frequency Multiple Welds. Mar. p. 83" Low Temperature Brazing. Apr. p. 188" Nickel Stainless Steels . . . Properties, Processing and Quality of Welded Joints. Feb. p. 38 Plasma Needle Arc Welding. July p. 52 PIGME Welding—Makes It Easy to Weld Shapes. Sept. p. 28 sistance Welding. Fe Resistance Welding. Feb. p. 97\* Welding Method Uses Frictional Heat. Jan. p. 40 Welding Under Glass. Dec. p. 13\*

#### WELDING EQUIPMENT

Welding High-Strength Steel Plate. June p. 48

Test Procedures Upgrade Reliability of Small Wire Products. Jan. p. 46